

# SPECIAL PACKAGING INSTRUCTION

Form Approved  
OMB No. 0704-0188

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1. PART OR DRAWING NO. (GAGE) NOMENCLATURE 12311195 (19207) COOLER, FLUID, TRANSM			2. CODE IDENT 19207		3. SPI NO. AK10673873	
4. NATIONAL STOCK NUMBER 2520-01-067-3873			5. DATE OF DRAWING 02-16-00		6. REVISION D	
7. CUP 1 EA	8. ICG NONE	9. UNIT PACK WT. (LB) 68.8	10. UNIT PACK CU (CU FT) 2.591		11. UNIT PACK SIZE (INCHES) 29.0 X 19.3 X 8.0	
12. MILITARY PRESERVATION (METHOD) MIL-STD-2073-1C, METHOD 20			13. CLEANING MIL-STD-2073-1C, CODE 1			
14. DRYING MIL-STD-2073-1C			15. PACKING a. LEVEL A MIL-STD-2073-1C AND NOTE F			
b. LEVEL B MIL-STD-2073-1C AND NOTE F			16. MARKING MIL-STD-129			
17. NOTES / DRAWING						

- FLUSH INTERIOR OF COOLER, FLUID, TRANSM THEN DRAIN EXCESS.
- INSERT ONE PLUG INTO EACH PORT OF COOLER, FLUID, TRANSM. IF PART HAS BEEN RECEIVED PRESERVED AND PLUGGED, THEN THIS STEP ALONG WITH STEP ONE MAY BE ELIMINATED.
- SECURE WITH TAPE.
- SECURE SLEEVE WITH TAPE, STAPLES OR GLUE AND PLACE AROUND WRAPPED PART. PLACE BOTH PADS ON SURFACE OF PART TO FILL VOID BETWEEN PART AND TOP OF SLEEVE.
- CLOSE CONTAINER IN ACCORDANCE WITH ASTM-D1974, METHOD 4B2.
- LEVEL A: PACKING SHALL BE ACCOMPLISHED USING A CLEATED PLYWOOD BOX, OVERSEAS TYPE, CONFORMING TO PPP-B-601 OR NALLED WOOD BOX CONFORMING TO CLASS 2 OF PPP-B-621. LEVEL B: THE UNIT CONTAINER IS AN ACCEPTABLE LEVEL B SHIPPING CONTAINER WHEN SEALED AND REINFORCED IN ACCORDANCE WITH ASTM-D1974, METHOD 2C OR 2D. FOR BOTH LEVEL A AND LEVEL B, WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED. MIL-HDBK-774 MAY BE USED FOR GUIDANCE.

- INSPECT THE PRESERVATION, THE UNIT PACK AND THE PACKING IN ACCORDANCE WITH MIL-STD-2073-1C AND THE APPLICABLE CONTAINER SPECIFICATION.

